

Blue

Work Order ID 55798

February 1, 2010 11:50:38 AM



Page 1

Item ID: D206-628-022BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step RH, Blue

Start Date: 2/01/10 Start Qty: 4.00



Cust Item ID:

Required Date: 2/08/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date: 2-20-10

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels as per PPP D206-628-022 CHG 003

5/10/03/04

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10-2-26 (40) SP

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

5/10/03/04

(24) RMC

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Required Date: 2/08/10 Req'd Qty: 4.00

Customer:



Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-022 Location: _____ PPP Rev: _____								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10/03/10

10/03/05

MCF
10-3-5

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Picklist Print

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Page 1

Work Order ID: 55798

Parent Item: D206-628-022BL

Parent Item Name: Heli-Access-Step RH, Blue

Comments: IPP RevF: add D2724-042 DD 09.11.17 verified by:ec

Start Date: 2/01/10

Required Date: 2/08/10

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-14A Bolt		Purchased	No				Each	417.0000	16.0000			

Warehouse
Location

Main Warehouse

ST

113359

Loc Qty

417

417

Loc Code

Each

130.0000

32.0000

M113359

4/10/10 20x

M113840 10-2-26 2/

M114108 12x

AN4-15A
Bolt

Purchased

No

Warehouse
Location

Main Warehouse

ST

113121

113538

Loc Qty

130

6

124

Loc Code

Each

0.0000

48.0000

12x

M113706 10-2-26 2/

AN960JD416
Washer

Purchased

No

D2724-042

Manufactured

No

206L Step Assembly

Each

0.0000

4.0000

B 55774 10-2-26 2/

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: D206-628-022BL



Parent Item Name: Heli-Access-Step RH, Blue

Start Date: 2/01/10

Required Date: 2/08/10

Comments: IPP RevF: add D2724-042 DD 09.11.17 verified by:ec

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2731-7		Manufactured	No				Each	98.0000	16.0000			
---------	--	--------------	----	--	--	--	------	---------	---------	--	--	--



Mounting Lug

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

98

34125

2

41597

36

43389

20

52330

40

Manufactured No

f

113.0410 1.0526

D2732



Rubber Extrusion

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

113.041

38509

20.62

43118

92.421

10-2-26 SL
B55773 12x (14/3/10)

10-2-26 SL (12)

Blue

86 @ 3.00" long

W/O:		WORK ORDER CHANGES					
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Comments: IPP RevF: add D2724-042 DD 09.11.17 verified by:ec

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3394-043		Manufactured	No				Each	98.0000	16.0000			



Lug Assembly

B50772 10/13/12 (4)

Blue

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

53

44521

3

45365

50

Main Warehouse

ST475

45

52331

45

D321042L4

Purchased

No

Each

3,034.000

48.0000



Nut

10-2-26 (4) SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3034

102552

6

104248

6

110507

184

111827

1838

113422

1000

15924

0

40

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5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS- STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1	1					D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	AN960JD416	WASHER
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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